

WAXIE DuraStar Can Liners

The Best Bags for the Job



The Most Trusted Name In Clean. Since 1945.



You've got it in the bag!

WAXIE's DuraStar™ can liners set the standard for the industry. These durable can liners are manufactured with both linear low-density and high-density resins and are available in a variety of sizes and colors. All DuraStar can liners have “star bottom” seals that provide exceptional strength and performance. DuraStar's topside dual-dispensing cartons allow you to pull from the top or may be stacked to save space while still dispensing liners from the side.

You can trust DuraStar liners. They are clearly labeled with correct specifications so you can be assured that you are getting the exact size, gauge, weight and count that you order. DuraStar can liners also comply with all federal and state regulations.



What you need to know about the bag basics...

Rely on the Benefits of DuraStar™

- Highest quality raw materials
- State-of-the-art testing equipment
- Continuous research and product development
- High performance standards for tear specifications
- High performance standards for impact specifications
- High performance standards for dry/wet load capacity specifications
- Commitment to quality and support

LLDPE (Linear Low Density Polyethylene) Linear Low Density Bags are used for rough or sharp objects under tough transport conditions. These bags are very strong and are more resistant to tearing, but handle lower load capacities than HDPE bags. Best used for:

- Sticks, rough yard trimmings, glass
- Metal with sharp edges
- Plastic eating utensils, food with rough edges

HDPE (High Density Polyethylene) High Density Bags are used for paper and non-rough objects under moderate transport conditions. These bags are very strong and handle higher load capacities than LLDPE bags, but tear easier once punctured. Best used for:

- Cans without sharp edges, food without sharp edges
- Grass, rags, smooth heavy objects
- Paper-plates, cups, towels, office

DuraStar™ Healthcare Liners

- Made from highest quality raw materials
- Mineral reinforced to enhance physical properties
- Performance bottom seal resists leakage
- Topside dual-dispensing box
- Full-range product line
- Reliable, consistent quality
- Individually folded and coreless rolls

Advantages of Star Seal The Star Seal is the best type of seal on the market. Designed without gussets, the Star Seal eliminates gaps along the seal where leaks can occur. This allows the bag to more easily conform to the shape of the container and distributes refuse weight evenly inside the bag. Star Seal liners maximize the bags carrying capacity and virtually eliminates leaks.

Packaging Topside dual-dispensing packaging packed for end-user convenience, our topside dual-dispensing cartons were developed in response to customers' needs. Now, cartons may be stacked to save space while still dispensing liners with greater ease.

Advantages of Coreless Roles Coreless roles assist with portion control, so a maintenance worker knows exactly how many are on a roll as opposed to just grabbing a handful of flat pack bags. This also is an inventory management benefit. The bags are easier to dispense and carry due to the packaging, and can be put on a cart or some other dispensing option (Coreless Roll Dispenser).

Glossary of Terms

Can Liner Term used for garbage, trash or waste bags. Used in industrial, institutional and medical applications.

Colors Can liners come in standard colors: clear, black, white, gray, red, blue and yellow. (Other colors available.)

Food and Utility Bags Small clear bags designed to hold a variety of small objects (e.g., bread, poultry, vegetables, etc.)

Film Strength Refers to the physical strength of the can liner. Some resins have a higher film strength than others. Our can liners are made from highest quality resins, giving them the highest quality film in the marketplace.

Dart Drop Test ASTM test used to determine the resistance of a bag to local failure or puncturing of the film.

Elmendorf Tear Test ASTM test used to measure the resistance to tearing.

Wet Load Capacity Measurement of how much wet weight a can liner will hold.

Dry Load Capacity Measurement of how much dry weight a can liner will hold.

Gauge Term used to describe thickness. LDPE and LLDPE can liners are measured by mil thickness and HMW-HDPE can liners are measured by micron thickness.

Mil (One thousandth of an inch) Term used in the measurement of LDPE and LLDPE can liners. One mil is 0.001". Can liners range between 0.35 to 4.0 mil.

Micron Term used in the measurement of HMW-HD can liners. 25.4 microns equals 0.001". 1,000 microns (M) = 1 mm. HMW-HDPE can liners are 6 to 24 microns.

Resin Short term for Polyethylene (PE) resin. The three types of PE resins are LDPE, LLDPE and HMW-HDPE (see below). Other plastic resins include vinyl, polypropylene, styrene and nylon.

LDPE (Low-Density Polyethylene) This resin was used with older can liner technology. Resin has good clarity but weak film strength. Today it is used primarily for Food and Utility Bags.

LLDPE (Linear Low-Density Polyethylene) This is the primary type of resin used in modern can liner manufacturing technology. Bags made from LLDPE film provide excellent combination of film strength, puncture resistance and tear resistance.

HMW-HDPE (High Molecular Weight-High-Density Polyethylene) Bags made from HMW-HDPE resin provide excellent film strength and puncture resistance, but less tear resistance than LLDPE.

HAO (Higher Alpha Olefin resin) A high-grade Hexene- or Octene-based resin used in all DuraStar LLD liners. The properties of this resin allow for a higher quality can liner.

Butene One of three types of LLDPE resin. Butene has weaker film strength properties than Hexene or Octene.

Hexene One of three types of LLDPE resin. DuraStar uses Higher Alpha Olefin (High Grade Hexene) resin in the manufacturing of can liners. Properties include high film strength and increased tear resistance.

Octene One of three types of LLDPE resin. DuraStar uses Higher Alpha Olefin (High Grade Octene) in the manufacturing of can liners. Used in other applications because of its excellent physical properties.

Prime Resin Refers to the usage of high quality, "fresh from the reactor," resin. DuraStar uses only prime resins in all of the products we produce, unless specified otherwise.

Blended Resin Refers to the combination of two or more types of resin.

Reprocessed Resin Refers to resin that has been used at least once before. Can be post-industrial (scrap) or post-consumer (recycling). Property of resin is decreased each time it is reused.

Seal Term used to describe bottom of a can liner. The three types of seals are flat, gusseted and star.

Flat Seal Straight seal along bottom of a can liner (looks like a pillow case). Though Flat Seals are strong, they may have a tendency to leak wet trash from the corners.

Gusset Seals A flat style bag manufactured with both sides tucked in to form gussets. Has a tendency to leak wet trash from the center at gusset points where four layers of film meet two.

Star Seal This multilayered seal is fully gusseted and then folded prior to sealing, allowing for the trash to be evenly distributed.

Topside Dispenser Box An innovative style of box that allows stacking in small spaces. It is just as easy to pull a can liner from the side as it is the top.

Individually Folded Can liners are separately folded, then stacked on top of one another. This allows the end-user to pull liners out of the box with much more ease vs. bulk folded bags.

Cored Rolls Can liners are rolled together on cardboard cylinders (looks similar to a roll of paper towels). Can liners come inside a special box that dispenses them with ease.

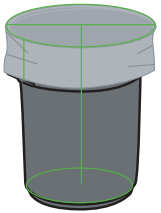
Coreless Rolls Can liners are rolled in groups of 25 or 50 per roll. There are 4 to 10 rolls per case. Rolls are perforated or interleaved.

Right-Size Your Can Liner

Save money and contribute to source reduction

The “Right-Size” Product Line

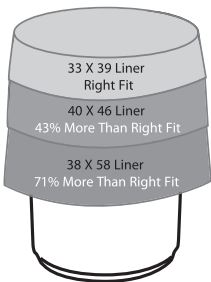
Quick Pick Liner Matching System



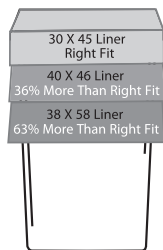
Don't buy more bags

1. We identified the most common cans in the market place.
2. Each bag was hand tested for the right size with proper overhang.
3. A “Right-Size” product line was designed that eliminates guess work, and saves you money

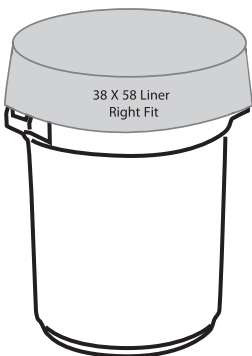
32 Gallon Container



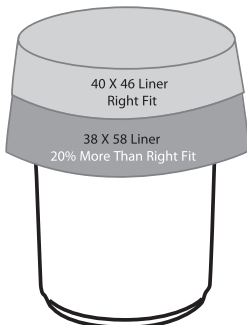
23 Gallon Slim Jim Container



55 Gallon Container



44 Gallon Container



Source Reduction Through TECHNOLOGY

Advanced polymer blends offer:

- Improved performance at thinner gauges
- High quality prime resin
- Star Seal – the strongest seal available

Savings. Why buy more plastic than you need?

- Better performance at thinner gauges means purchasing less plastic for the same job
- Advanced Polymer Blends!

Source reduction facts:

- Less plastic is needed for the same job
- Reduces greenhouse gas emissions
- Double bagging not required

Source Reduction Through MINERALS

Up to 14% natural materials. Non-petrochemical reinforcement additive.

- A natural mineral reinforcement additive
- Greatly enhances the durability of the bag
- Non-petrochemical, abundant and all-natural

Savings. With enhanced durability and dependability, product failures become nearly obsolete, creating better workplace efficiencies.

- Better performance at thinner gauges means purchasing less plastic for the same job.
- Advanced Polymer Blends!

Source reduction facts:

- Reduces energy used to produce bag
- Uses an abundant all-natural mineral
- Reduces the reliance on petrochemical materials

Source Reduction Through RESEARCH

Savings. Eliminates purchasing of oversized bags, and promotes product consolidation and SKU reduction.

- Ensures the correct match between liner and can
- No more guess work – the “Right-Size” product line
- Prevents the bag from falling into can

Source reduction facts:

- Reduces plastic going into landfills
- Ensures plastic is not wasted due to oversizing
- Improves supply chain efficiencies – packaging and transportation, etc.



STEP 1 Choose Bag Size

Aspen/Landmark™

Ash-Trash Round Hole
2.5 Gallon Inner Rigid Liner
10.25 SQ x 16 H
Suggested Bag Size
LLD 24x23
HD 24x24
Office (1,2) MCF 18.50»23.25



Profile Series™

15 Gallon
19.5 L x 11.875 W x 32.625 H
Suggested Bag Size
LLD 33x39 or 30x45
HD 33x40
Office (13) MCF 15.70»24.00



Ash-Trash

15 Gallon Without Rigid Liner
15.5 DIA x 27.25 H
Suggested Bag Size
LLD 30x36 or 26x42
HD 30x37
Office (14) MCF 24.34»39.00



Ranger®

35 Gallon Inner Rigid Liner
16.625 SQ x 28.5 H
Suggested Bag Size
LLD 33x39
HD 33x40
Office (35) MCF 31.25»40.26



Round Brute®

10 Gallon
15.625 DIA x 17.125 H
Suggested Bag Size
LLD 24x32
HD 24x33 or 24x27
Office (9) MCF 24.53»28.94



Steel Combo/Ash-Trash

Funnel Top
3 Gallon Inner Rigid Liner
10 DIA x 15 H
Suggested Bag Size
LLD 24x23
HD 24x24
Office (3,4) MCF 15.70»24.00



Untouchable®

Half Round
21 Gallon
21 L x 11 W x 28 H
Suggested Bag Size
LLD 30x43, 26x46 or 33x39
HD 30x43 or 33x40
Office (19) MCF 30.00»39.85



25 Gallon Without Rigid Liner

18 DIA x 30.5 H
Suggested Bag Size
LLD 40x46 or 37x44
HD 37x46 or 40x48
Office (26) MCF 28.26»43.50

45 Gallon Inner Rigid Liner

18.25 SQ x 29.125 H
Suggested Bag Size
LLD 40x46 or 37x44
HD 40x48 or 37x46
Office (43) MCF 34.50»42.03

Rectangle Wastebasket

3.5 Gallon
11.375 L x 8.25 W x 12.125 H
Suggested Bag Size
LLD 20x21
HD 20x22
Office (5) MCF 17.63»19.15



Untouchable®

Round Base
22 Gallon
15.75 DIA x 30.175 H
Suggested Bag Size
LLD 30x43, 26x42 or 33x39
HD 30x43 or 33x40
Office (21) MCF 24.73»42.05



Untouchable® Square

19 Gallon
14.5 SQ x 24 H
Suggested Bag Size
LLD 30x36
HD 30x37
Office (17) MCF 27.00»34.25



Landmark Series™

35 Gallon Inner Rigid Liner
19.5 SQ x 28.5 H
Suggested Bag Size
LLD 44x55
HD 37x46
Office (37) MCF 37.00»41.79



7 Gallon

14.375 L x 10.25 W x 15 H
Suggested Bag Size
LLD 24x23
HD 24x24
Office (7) MCF 22.63»23.83

Slim Jim®

23 Gallon
20 L x 11 W x 30 H
Suggested Bag Size
LLD 30x43 or 33x39
HD 30x43 or 33x40
Office (23) MCF 29.00»41.41



23 Gallon

14.5 SQ x 28 H
Suggested Bag Size
LLD 33x39 or 30x43
HD 30x40 or 30x43
Office (22) MCF 27.00»38.25

45 Gallon Inner Rigid Liner

19.5 SQ x 34.25 H
Suggested Bag Size
LLD 40x46
HD 40x48 or 37x46
Office (44) MCF 37.00»48.04

10 Gallon

15.25 L x 11 W x 19.875 H
Suggested Bag Size
LLD 24x32
HD 24x33 or 24x27
Office (8) MCF 24.25»29.28

Wastermaster™

24 Gallon Without Rigid Liner
14 SQ x 35.5 H
Suggested Bag Size
LLD 40x46 or 37x44
HD 37x46 or 40x48
Office (24) MCF 26.00»45.40



Aspen

12 Gallon Inner Rigid Liner
13.75 SQ x 27.375 H
Suggested Bag Size
LLD 33x39 or 26x42
HD 33x40
Office (11) MCF 25.50»37.10



Square Brute®

Square Huskee
28 Gallon
21.5 SQ x 22.5 H
Suggested Bag Size
LLD 43x47
HD 43x48
Office (28) MCF 41.00»37.70



Round Wastebasket

6.5 Gallon
13.5 DIA x 14.5 H
Suggested Bag Size
LLD 24x23 or 24x32
HD 24x24 or 24x27
Office (6) MCF 21.20»25.25



Marshall®/Roun' Top

15 Gallon Inner Rigid Liner
15.375 DIA x 27.25 H
Suggested Bag Size
LLD 30x36 or 26x42
HD 30x37
Office (15,16) MCF 24.14»38.94



35 Gallon Inner Rigid Liner

19.5 SQ x 28 H
Suggested Bag Size
LLD 40x48
HD 37x46
Office (38) MCF 37.00»41.79

32 Gallon

21.5 SQ x 22.5 H
Suggested Bag Size
LLD 43x47
HD 43x48
Office (33) MCF 41.00»37.70

10 Gallon

15.75 DIA x 18 H
Suggested Bag Size
LLD 24x32
HD 24x33
Office (10) MCF 24.73»29.88

21 Gallon Inner Rigid Liner

14.5 DIA x 30 H
Suggested Bag Size
LLD 30x43 or 33x39
HD 30x43 or 33x40
Office (20) MCF 22.70»41.25



Liner Cart

30 Gallon
18 L x 8 W x 37 H
Suggested Bag Size
LLD 30x43 or 33x39
HD 30x43 or 33x40
Office (29)



40 Gallon

23.5 SQ x 28.75 H
Suggested Bag Size
LLD 40x46 or 43x48
HD 40x48 or 43x48
Office (41) MCF 45.00»45.37

Janitorial Cart

25 Gallon
17.25 L x 10.5 W x 30.5 H
Suggested Bag Size
LLD 33x39 or 26x42
HD 33x40, 26x42 or 30x43
Office (27) MCF 25.75»40.60



25 Gallon Without Rigid Liner

16.25 DIA x 30.5 H
Suggested Bag Size
LLD 40x46 or 37x44
HD 37x46 or 40x48
Office (25) MCF 25.51»42.63

38 Gallon

18 L x 12 W x 40 H
Suggested Bag Size
LLD 30x43 or 33x39
HD 30x43 or 33x40
Office (39)

X-Frame

26 L x 25.5 W x 36 H
Suggested Bag Size
LLD 50x48
HD 52x48
Office (56) MCF 49.50»54.21



Galvanized

31 Gallon
24 DIA x 27 H
Suggested Bag Size
LLD 33x39
HD 33x40
Office (30) MCF 32.97»41.50



Glutton®

56 Gallon Without Rigid Liner
25.5 L x 22.75 W x 31.125 H
Suggested Bag Size
LLD 43x47
HD 43x48
Office (53) MCF 46.25»48.21



King Kan

35 Gallon
20 SQ x 39.5 H
Suggested Bag Size
LLD 44x55
HD 38x60
Office (36) MCF 38.00»53.64



50 Gallon Inner Rigid Liner

22 SQ x 24.5 H
Suggested Bag Size
LLD 43x47 or 44x55
HD 43x48
Office (50) MCF 42.00»40.06

65 Gallon Inner Rigid Liner

22 SQ x 24.5 H
Suggested Bag Size
LLD 43x47
HD 43x48
Office (55) MCF 42.00»40.06

Big Wheel®

50 Gallon
22.65 L x 26.75 W x 38.75 H
Suggested Bag Size
LLD Custom Liner
HD Custom Liner
Office (47) MCF 43.38»54.79



Tilt 'N Wheel

50 Gallon
27.25 L x 23 W x 41 H
Suggested Bag Size
LLD Custom Liner
HD Custom Liner
Office (49) MCF 48.25»58.83



by **WAXIE**

STEP 2 Choose Plastic Type

Plastic Type (Choose the right plastic for the right application)		
Plastic Type »	Linear Low-Density Bag Recommended for sharper objects under tougher transport conditions. Linear Low-Density bags have excellent resistance to puncture and tearing.	High-Density Bag Great for paper and non-sharp objects under moderate transport conditions. Uses less plastic than Linear Low-Density. Has excellent resistance to puncture and light resistance to tearing.
Puncture Resistance »	Good Resistance	Greater Resistance
Tear Resistance »	Greater Resistance	Good Resistance
Load Capacity »	Good Load Capacity	Greater Load Capacity

STEP 3 Choose Gauge (Thickness)

Film thickness is no longer the standard for judging bag strength. Advanced resins and additives have allowed manufacturers to produce thinner, lighter trash bags that are stronger than thicker bags made from lesser quality raw materials.

Static load (lifting strength) is the best way to choose bag strength. See example in Step 4.

STEP 4 Choose Product Number

Select from the WAXIE Product Catalog or from the "Product" section on the WAXIE website (www.waxie.com).

MICRONS TO MILS

6 = 0.23
7 = 0.27
8 = 0.31
9 = 0.35
10 = 0.39
11 = 0.43
12 = 0.47
13 = 0.51
14 = 0.55
15 = 0.59
16 = 0.62
17 = 0.66
18 = 0.70
19 = 0.74
20 = 0.78
21 = 0.82
22 = 0.86
23 = 0.90
24 = 0.94
25 = 0.98

FORMULAS

Case Weight Formulas

Linear Low-Density

Length x Width x Gauge (in mils) ÷ 15
÷ 1000 x bags per case = net lbs. per case

High-Density

Length x Width x Gauge (in microns) ÷ 14.5 ÷ 25.4 ÷ 1000 x bags per case = net lbs. per case

Microns to Mils Formula

Divide the microns by 25.4 to arrive at mic thickness. Example:

10 Microns ÷ 25.4 = 0.39 Mil

24 Microns ÷ 25.4 = 0.94 Mil

Mils to Microns Formula

Multiply the mils by 25.4 to arrive at mil thickness. Example:

1.00 Mil = 25.4 Microns

0.30 Mil x 25.4 = 7.6 Microns

0.65 Mil x 25.4 = 16.5 Microns



APPROXIMATE GAUGE EQUIVALENTS

Linear Low-Density	High-Density
Refuse Weight 0.30–0.35 Mil	Refuse 6 Mic
Light Weight 0.36–0.49 Mil	Light 7–9 Mic
Medium Weight 0.50–0.60 Mil	Medium 10–12 Mic
Heavy Weight 0.61–0.74 Mil	Heavy 13–14 Mic
Extra Heavy 0.75–0.80 Mil	Extra Heavy 15–17 Mic
Super Tuf 0.81–1.0 Mil	XXH 18–24 Mic
Super Heavy 1.1–1.2 Mil	
XXH 1.3–1.9 Mil	
XXXH 2.0–3.0 Mil	

High Density Liners

High-Density Coreless Roll Liners

Item #	Size	Microns	Gallon Capacity	Pack
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DuraStar™ Coreless Roll Liners

High-density coreless roll liners with star seal bottoms. Natural color except for where black is noted.

704508	17x18	6	4	2000 (40/50)
702010	20x22	6	7	2000 (40/50)
704510	24x24	6	7-10	1000 (20/50)
704513	24x24	8	7-10	1000 (20/50)
709040	24x33	6	12-16	1000 (20/50)
704515	24x33	8	12-16	1000 (20/50)
704522	30x37	8	20-30	500 (20/25)
704525	30x37	10	20-30	500 (20/25)
704529	33x40	9	33	500 (20/25)
704530	33x40	11	33	500 (20/25)
704730	33x40	13	33	500 (20/25)
704534	33x40	16	33	250 (10/25)
704536	33x40 Black	19	33	250 (10/25)
704372	36x60	14	55	200 (8/25)
704362	36x60	17	55	200 (8/25)
704565	37x46	12	40-45	250 (10/25)
704524	37x46	14	40-45	250 (10/25)
704371	37x46	16	40-45	250 (10/25)
704538	37x46 Black	16	40-45	250 (10/25)
704361	38x60	17	55	200 (10/20)
704460	40x48	12	40-45	250 (10/25)
704540	40x48	14	40-45	250 (10/25)
704500	40x48	16	40-45	250 (10/25)
704543	40x48 Black	19	40-45	200 (8/25)
704544	40x48 Black	22	40-45	150 (6/25)
702068	43x48	14	56	200 (8/25)
704591	43x48	16	55	200 (8/25)
708180	43x48 Black	18	55	200 (8/25)

High-Density Coreless Roll Liners

Item #	Size	Microns	Gallon Capacity	Pack
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DuraStar™ WAXIE Maxie Tie-Tie Liners

These liners incorporate all the advantages of the Tie-Tie liners, except they are white and printed with "WAXIE Maxie Tie-Tie." They have patented Quick-Tie Flaps for easy closure and handling. The 34"x39" is a perfect fit for 32-gallon can and the 38"x46" is a perfect fit for 44-gallon can.

702400	34x39	18	33	240 (12/20)
702410	38x46	18	40-45	160 (8/20)
702420	42x46	18	55	200 (10/20)

High-Density Individually Folded Liners

Item #	Size	Microns	Gallon Capacity	Pack
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DuraStar™ Steel Liners

These liners incorporate all the advantages of high-density liners, plus the benefits of three-layer extrusion. Actually three liners in one, they perform like much thicker liners. Steel-gray color.

702080	33x40	22	33	250
702090	40x48	22	40-45	150
702100	36x60	22	55	150
702110	38x60	22	55	150
702105	43x48	22	56	150



Low Density Liners

Low-Density Coreless Roll Liners

Item #	Size	Mil	Gallon Capacity	Pack
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DuraStar™ Super Clear Liners

Convenient Coreless Rolls for easy handling. Made from new technology premium material for added strength. Excellent stretch and strength prevents bag failures and eliminates zippering or tearing. Clear liners are excellent for security reasons. Designed for heavy to extra heavy-duty trash applications.

702470	24x24	0.4	7–10	500 (10/50)
702475	24x32	0.4	12–16	500 (10/50)
702480	30x37	0.75	20–30	250 (10/25)
702490	32x42	1.15	33	250 (10/25)
702500	40x48	1.15	40–45	150 (10/15)
702510	36x60	1.15	55	125 (5/25)
702520	42x48	1.15	55	100 (10/10)

Low-Density Individually Folded Liners

Item #	Size	Mil	Gallon Capacity	Pack
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DuraStar™ Tuff n' Stretch Liners

Made of linear low material for industrial performance with excellent stretch to prevent bag failures. Black color hides unsightly trash. Designed for light- to medium-duty trash applications. Lighter gauges provide an economical solution.

700110	17x17	0.40	4	2000
700130	20x21	0.40	7	2000
700045	24x23	0.40	7–10	500
700150	24x23	0.40	7–10	1000
700170	24x32	0.40	12–16	1000
700190	30x36	0.50	20–30	500
700210	33x39	0.50	33	500
700215♻️	33x39	0.80	33	250
700230♻️	40x46	0.75	40–45	250
700235♻️	40x46	0.95	40–45	125
700250♻️	36x58	1.0	55	200
700270♻️	43x47	1.0	56	200

RECYCLED SYMBOL: Products in this section with WAXIE item numbers followed by this symbol ♻️ contain higher percentages of post-consumer recycled content (10%–100%). For more detailed information contact your WAXIE Account Consultant.

Low-Density Individually Folded Liners

Item #	Size	Mil	Gallon Capacity	Pack
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DuraStar™ Institutional Liners

Made of linear low material for industrial performance, these liners are designed for heavy-duty trash applications. Their excellent stretch and strength prevents bag failures and eliminates zippering or tearing. Buff color hides unsightly trash.

700550	24x23	0.6	7–10	500
700560	24x32	0.6	12–16	500
700570	33x39	1.0	33	250
700590	40x46	1.0	40–45	250
700970	30x47	1.8	38	100



Low Density Liners

Low-Density Individually Folded Liners

Item #	Size	Mil	Gallon Capacity	Pack
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DuraStar™ Super Star Liners

Made from new technology premium material for added strength. Excellent stretch and strength prevents bag failures and eliminates zippering or tearing. Attractive blue color hides unsightly trash and offers a color-coding solution. Designed for heavy- to extra heavy-duty trash applications.

703510	32x42	1.15	33	250
703530	40x48	1.15	40–45	150
703550	36x60	1.15	55	125
703570	42x48	1.15	56	100

DuraStar™ Black Max Liners

Heavy gauge for a traditional "Industrial Grade" liner. Excellent stretch and strength prevents bag failures and eliminates zippering or tearing. Black opaque color hides unsightly trash. Designed for extra heavy-duty trash applications.

703074	33x39	1.5	33	150
703075	33x39	2.0	33	150
703079	36x58	1.5	55	100
703080	36x58	2.0	55	100
703082	43x47	1.5	55	100
703084	40x46	1.5	40–45	100
703085	40x46	2.0	40–45	100
704049	40x46	1.25	40–45	125

Low-Density Individually Folded Liners

Item #	Size	Mil	Gallon Capacity	Pack
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DuraStar™ WAXIE Maxie Liners

The ultimate stock bag available in the industry, WAXIE Maxie's excellent stretch and strength prevents bag failures and eliminates zippering or tearing. Made from new technology premium material for added strength. Attractive white color hides unsightly trash, offers a color-coding solution and a clean, sanitary appearance. Designed for extra heavy-duty trash applications.

700430	30x37	1.5	20–30	275
700450	33x41	1.5	33	250
700470	40x48	1.5	40–45	150
700480	42x48	1.6	55	100
700490	36x60	1.6	55	125



Hospital Liners

Unprinted Hospital Liners

Item #	Size	Color	Microns	Gallon Capacity	Pack
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DuraStar™ Unprinted Hospital Liners

High-density hospital liners available in various sizes, gauges and colors.

704000	30 ¹ / ₂ x43	Blue	14	38	250
704010	30 ¹ / ₂ x43	Green	14	38	250
700035	30x45	Blue	19	38	250
700030	38x46	Blue	14	40–45	250
703065	40x48	Blue	19	40–45	200

Unprinted Hospital Liners

Item #	Size	Color	Microns	Gallon Capacity	Pack
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Printed Hospital Liners

DuraStar™ Printed Hospital Liners

Durastar offers printed hospital liners in low-density, high-density and other miscellaneous options.

Linear Low-Density liners meet the standards for both puncture and tear resistance as required by D.O.T. regulation 173.197. The liners are red and yellow and easily identifiable.

High-Density (HDPE) liners have excellent performance and are perfect for on-site use. These liners are colored in red, yellow and blue. All liners are printed in both English and Spanish. The red liners are printed to read “Infectious Waste” yellow liners are printed “Infectious Linen,” and blue liners are printed with “Soiled Linen”.

Low-Density

Item #	Size	Color	Mil	Gallon Capacity	Pack
701040	24x24	Red	1.3	7–10	500
701050	33x41	Red	1.3	33	250
701065	40x48	Red	1.3	40–45	100
703020	30 ¹ / ₂ x43	Yellow	1.2	38	250
703090	30 ¹ / ₂ x43	Red	1.3	38	25

High-Density

Item #	Size	Color	Microns	Gallon Capacity	Pack
704020	24x24	Red	11	7–10	1000
700037	24x33	Red	11	12–16	1000
703168	30x45	Blue	19	38	250
703980	30 ¹ / ₂ x43	Yellow	14	38	250
703990	30 ¹ / ₂ x43	Red	14	38	250
700039	38x46	Red	16	40–45	250
700036	40x48	Red	16	40–45	250



RECYCLED SYMBOL: Products in this section with WAXIE item numbers followed by this symbol ♻️ contain higher percentages of post-consumer recycled content (10%–100%). For more detailed information contact your WAXIE Account Consultant.



Discover the WAXIE Difference

We have been the experts in clean since 1945 and we are committed to helping our customers keep their facilities cleaner, healthier, greener and safer.

We understand that you need to provide a clean, fresh, and healthy experience for visitors to your property at the lowest total cost. That's why we deliver innovative cleaning solutions along with your facility maintenance supplies, and combine them with industry-specific expertise and advice. Our goal is to create customized cleaning solutions to meet your specific needs, followed by ongoing training and support to help you achieve the healthiest building environment.

Whether it's an on-site consultation, a timely equipment repair, a bilingual training session, or an introduction to the latest laborsaving cleaning innovations and technology – working with WAXIE contributes to lower operating costs, enhanced public image and cleaner surfaces, all while helping you create the best experience for all of your building occupants.

Facility Supply Solutions

WAXIE has Inventory Centers strategically located throughout the Western United States to serve you. WAXIE is also a member-owner of NETWORK® a streamlined and collaborative collection of the best independent distributors in the world providing an efficient and integrated approach to servicing large account portfolios.

Please contact your WAXIE Account Consultant today to schedule a consultation.



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